



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400352
Job Sheet 201127



Part No: RBT400352

Job Qty: 1 pcs

Part Name: Bender Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 9/27/19 *10-30-2019*

Created By: Jennifer Renwick

Type: SOLD

Description: Order 18956

Note: DWG RBT400352 Rev 1 IPP Rev. A 19.09.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/27/19		0.00	0.25	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S228415



Part: RBT400352

Job No: 201127

Serial No/Batch: S228415

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 10/30/19

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9/25/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

120 Packaging 3-1 - Stock - B4B 1 pcs

9/27/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

OCT 31 2019

130 QC 21 - FG

1 pcs

9/27/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - SA - 53

DAS

21

9-33

OCT 31 2019

Part Op 100 - Assemble as per drawing. See note 1 and 2. Use LOCTITE 495 adhesive to secure -5 bolt.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

DAS
03
9-8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS1149F0432P	Washer (AN960-416L)	4 Ea (1 ea)	100-Small Fab - 1	5222492
NAS6604-8	Bolt, 1/4-28	4 (4 ea)	100-Small Fab - 1	5228240
RBT400352-1	Base	1 pcs (1 ea)	100-Small Fab - 1	5218958
RBT400352-3	Plate	1 pcs (1 ea)	100-Small Fab - 1	521895

3+264 MS35426-14 WingNut

4

5163255

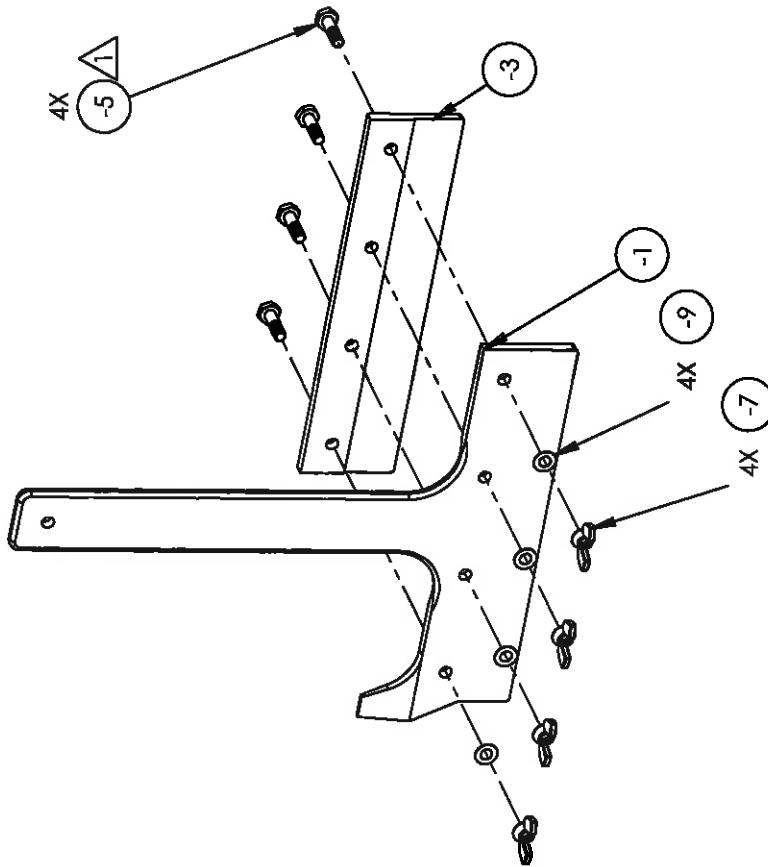
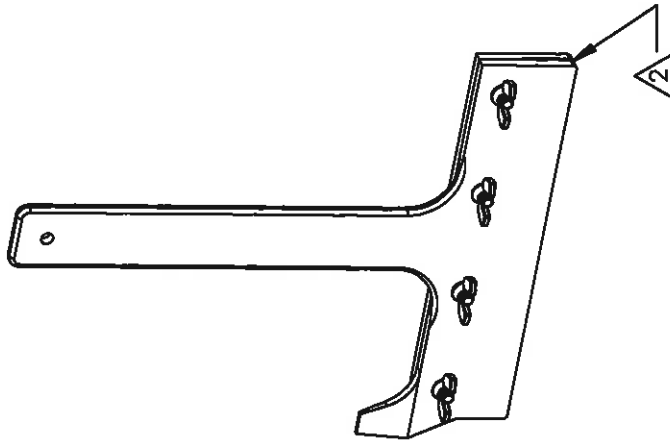
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	NAS1149F0432P	4	1,019	0
	NAS6604-8	4	0	0
	RBT400352-1	1	0	0
	RBT400352-3	1	0	0
	MS35426-14	4		
Part Specifications				
Specifications could not be found.				

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	1 CHD DIM WAS R. .080 IS R. .094, MOVED .034 HOLE WAS .5 S 750 FROM TOP OF PART AND ADDED TOLLING HOLE NOTE TO DIM. -3 CHD DIM WAS R. .080 IS R. .074, ASST ADDED -3.	1/11/2013	BIM
			GE



- 1 ATTACH FOUR BOLTS -5, TO PLATE -3, USING AN APPROPRIATE ADHESIVE.
- 2 ASSEMBLE WITH RADII INSIDE.
3. TOOL REF NO. 429-215-002-105.

RED BARN MACHINE	
BENDER ASSEMBLY	
DWG NO.	RBT400352
REV	1
DRAWN BY: GILBERT	
APPROVED: <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
XXX ± .005	FRACTIONS ± 1/32
XX ± .01	DECIMALS ± .005
X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45°	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:4
DATE	10/8/2012
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	1/4 X 9-5/8 X 12-1/8	2
			-3	1	PLATE	6061	1/4 X 2-1/4 X 9-1/8	3
		B/O	-7	4	WING NUT		1/4-28 AN350-4	1
		B/O	-5	4	BOLT		1/4-28 NAS6604-8 OR AN EQUIVALENT	1
		B/O	-9	4	WASHER	STEEL	AN960-416L	1